



347 Superfill Sanding Sealer

USE



THINNER/CLEAN



T-2
T-14

APPLICATION



RECOAT



1 - 6
Hrs

HAZARD



A pale coloured, medium bodied sanding sealer with superb sanding properties. The extra high solids coupled with fast solvent release gives excellent hold out and filling properties for subsequent top coats.

USES: Suitable for use under traditional types of clear finishes including nitrocellulose and spirit lacquers as used in the furniture manufacturing industry. 347 Superfill Sanding Sealer is not recommended for use with Precat (precatalsed) or 2 pack acid cure systems.

SURFACE PREPARATION: Ensure timber is clean, dry and free from oil, grease and wax. Sand to a smooth even surface. If timber has been stained, ensure stain used is suitable for use under lacquer sanding sealer. Topline recommends 914 FRS Stain or 911 Pigmented Stain.

APPLICATION: Spray application only. On highly absorbent timber an over thinned first 'seal' coat, before applying a full coat, may be of advantage. Always sand 347 Sanding Sealer before over-coating.

THINNING: Mix 347 Superfill Sanding Sealer 50:50 by volume with T-2 Lacquer Thinner for conventional spray application.

CLEAN UP: T-2 Lacquer Thinner or T-14 Gunwash.

DRYING: Touch dry 5-10 minutes. Sand after 60 minutes (@ 25°C). Re-coat after 1-6 hours depending on build.

COLOUR: Clear.

FINISH: Matt.

COVERAGE: Varies greatly with the nature and type of surface. Theoretical coverage 9-10m²/litre at 25 micrometres dry film thickness.

PACK SIZES: 4 Litre, 20 Litre.

VEHICLE TYPE: Modified nitrocellulose.

PIGMENT TYPE: Transparent fillers only.

FILM PROPERTIES:

Solvent Resistance	Limited.	Chemical Resistance	Not recommended.
Abrasion Resistance	Good.	Impact Resistance	Good.
Heat Resistance	Not recommended.	Flexibility	Good.

OTHER INFORMATION: 347 Superfill Sanding Sealer is **not recommended** for use under precatalsed (precat) and acid cure finishes such as 451 Topcat, 462 Topclear or the 2 pack acid cure products 457, 458 and 459. There is a risk of hazing or frosting of the film due to a reaction between the acid in these products and an ingredient in 347 Sanding Sealer. Whilst this is a very rare reaction Topline Paint can not recommend the use of such products with 347 Sanding Sealer. 452 Precat Sanding sealer is recommended for precat lacquers such as 451 Topcat and 462 Topclear. 457 Acid Cure 2 Pack Sealer is recommended for use with 2 pack acid cure systems.



347 Superfill Sanding Sealer

PRECAUTIONS:

The following information is a general guide only. Industrial users (ie where the product is being used in the workplace) are legally required to have available a Safety Data Sheet on this product. If you are unsure if you have an SDS on this product please contact Topline Paint and one will be provided.

Safety Directions: **KEEP OUT OF REACH OF CHILDREN – DO NOT SWALLOW.** Breathing the vapour is harmful and may cause lung irritation. Avoid contact with skin and eyes. Wear suitable, protective clothing, eye protection and impervious gloves when mixing and using. Handling and usage of this product must be carried out under well ventilation conditions that prevent inhalation of vapours, dust or mist. Use the appropriate breathing equipment (refer to Aust Stand. 1716) when ventilation is restricted. Keep containers closed when not in use. Eliminate any source of ignition (open fires, pilot lights, furnaces, spark producing switches etc.) as this product is flammable. **DO NOT SMOKE.** Take precautionary measures against static discharges. Used clean up rags may spontaneously ignite. To avoid ignition immerse in water or store in a sealable glass container.

First Aid Instructions: If affected by inhalation, remove to fresh air. If breathing difficulty persists or occurs later, consult a doctor. If swallowed, **DO NOT INDUCE VOMITING** drink plenty of water and seek medical advice. Contact a Doctor of Poisons Information Centre (Phone 131126). If skin contact occurs, remove contaminated clothing and wash skin thoroughly with soap and water. If irritation occurs seek prompt medical advice. Immerse contaminated clothing in water for 24 hours and do not use until laundered. In case of eye contact, hold eyes open and flood with running water for at least 15 minutes seek medical advice.

Leaks, Spills and Disposal: To prevent ignition of fumes product shut off all ignition sources. Contain or shut off leak if safe to do so. For large leaks or spills of volatile, flammable product, use respiratory protection, protective apparel and footwear. Spills should be absorbed either with rags (small spill) or dry sand/earth (large spill). In the case of flammable product spillage, use spark free implements to place rags or absorbed material into a solvent resistant container. Cover with water for 24 hours before disposal. DO NOT pour left over product down the drain – retain it in marked sealed container for future use or disposal through chemical waste collection programs. Dried empty cans can be recycled and should be disposed of via council steel recycling facilities.

Fire: Use foam and breathing apparatus. Avoid breathing products of combustion.

Hazard: The coloured square at the top of page 1 is provided for a quick reference as to the hazard level of a product. Blue refers to coatings with low hazard (eg water based wall paints). Yellow refers to medium hazard products such as QD enamels, which contain solvents, are flammable and need respirators for vapour protection. Red refers to products with special hazards such as isocyanate cured two pack finishes.